



FlowCon Energy FIT System

Energy-Saving Pressure Independent Temperature Control System
DN15-40 / 1/2"-1 1/2"



SPECIFICATIONS

FlowCon PICV valve:

Static pressure:	2500 kPa / 360 psi
Ambient temperature:	-10°C to +50°C / +14°F to +122°F
Media temperature:	-20°C to +120°C / -4°F to +248°F
Material:	
- Housing and covers:	Forged brass ASTM CuZn40Pb2
- Stem seals:	EPDM
- Union end connections:	Brass alloy
- Metal components (internal):	Stainless steel
- Stem seal and O-rings:	EPDM
- Diaphragm:	Hydrogenated acrylonitrile-butadiene-rubber
Stroke:	2160°
Maximum close off pressure:	600 kPa / 87 psi
Maximum operational ΔP :	320 kPaD / 46 psid
Control characteristic:	Linear flow
Control range:	1:800 / IEC 60534
Rangeability:	>100:1
Turn down ratio:	228:1
Shut-off leakage:	ANSI / FCI 70-2 2006 / IEC 60534-4 - Class IV
Flow rate range:	0.176-2.34 l/sec / 2.78-37.1 GPM
End connection ¹ :	Union end connections ISO or NPT
Body taps:	1/4" ISO

Note 1: NPT only available ex. US-factory

SPECIFICATIONS (...continued)

FlowCon PICV actuator²:

FlowCon SM.0.0.0.3 (standard)

FlowCon SM.0.0.0.4 (standard failsafe)

FlowCon SM.0.0.0.6 (BACnet failsafe)

Supply voltage:	22-26V AC, 50/60 Hz or 22-26V DC
Type:	Electrical, Bi-directional synchronous motor
Power consumption:	SM.0.0.0.3: 2.0VA standby / 5.0VA operating / 12VA max. SM.0.0.0.4/6: 3.5VA standby / 5.0VA operating / 12VA max.
Control signal:	2-10V DC
Resolution:	1:800 (2-10V)
Feedback:	2-10V DC
Control mode:	Linear flow
Failsafe function:	SM.0.0.0.3: Fail in place SM.0.0.0.4/6: Optional open or close (set on actuator)
Manuel override:	Yes
Position indicator:	Yes, through the actuator
Operation time:	FIT.1-2: 190 sec (from closed to fully open valve)
Ambient temperature:	-10°C to +50°C / +14°F to +122°F
Humidity rating:	5..95% rH, no condensation
Housing material:	UL94 V0-rated plastic
Protection:	IP54 including upside-down mounting
CE conformity:	EN 60730, class II
Programming:	Programming of all settings on interface with buttons and display or via BACnet
Cable:	Fixed, 5 wires x 0.80 mm ² / AWG18, halogen free, 1 meter / 3 ft Additional for BACnet versions: Fixed, 3 wires x 0.80 mm ² / AWG18 halogen free, 1 meter / 3 ft
Calibration:	Automatic at startup
Valve-actuator coupling:	Easy snap coupling
Protocol:	BACnet MS/TP
Interface:	EIA-485 / RS-485
Device profile:	BACnet Application Specific Controller (B-ASC) type server
Baud rates supported:	9600, 19200, 38400 and 76800
Services (BIBBS) supported:	DS-RP-B, DS-WP-B, DM-DDB-B, DM-DOB-B and DM-DCC-B
Participants:	Up to 32 recommended, max. 127 participants

Note 2: FlowCon warranty is voided using other actuators than supplied or recommended by FlowCon International.

SPECIFICATIONS (...continued)

FlowCon Intelligent Interface:

Supply voltage:	24V AC/DC
Power consumption:	4W
Cable:	3 groups: Group 1: fixed, 1 wire with quick-connector, 3 meter / 9 ft (T1) fixed, 1 wire with quick-connector, 1 meter / 3 ft (T2) fixed, 3 wires, 0.6 meter / 2 ft (analog actuator communication) Group 2: fixed, 2 wires 0.6 meter / 2 ft (power and ground) fixed, 3 wires 0.6 meter / 2 ft (BACnet BMS Communication) Group 3: fixed, 1 wire with quick-connector, 1 meter / 3 ft (P1) fixed, 1 wire with quick-connector, 1 meter / 3 ft (P2) fixed, 3 wires, 0.6 meter / 2 ft (BACnet actuator communication)
Communication standard:	RS485
Control signal:	2-10V DC
Output signal:	2-10V DC
Humidity rating:	5..95% rH, no condensation
Protection:	IP54 including upside-down mounting
Housing material:	UL94 V0-rated plastic
CE conformity:	Yes
Protocol:	BACnet MS/TP
Interface:	EIA-485 / RS-485
Device profile:	BACnet Application Specific Controller (B-ASC) type server
Baud rates supported:	9600, 19200, 38400,57600, 76800 and 115200
Services (BIBBS) supported	DS-RP-B, DS-WP-B, DM-DDB-B, DM-DOB-B, DM-DCC-B, DS-RPM-B and DM-RD-B
Participants:	Up to 32 recommended, max. 127 participants
Load:	1/8 unit load

Temperature sensors (T1 and T2):

Supply voltage:	NA
Cable:	No cable, but with quick-connector
Signal output:	Resistive
Media temperature:	-20°C to +120°C / -4° to +248°F
Working pressure:	40 bar / 580 psi
Housing material:	304 stainless steel
Protection:	IP65
Probe length:	12.7 mm / 0.5 in (use of sensor pocket is recommended)
Probe diameter:	6 mm / 0.236 in
CE conformity:	Yes
Connection:	1/4" ISO
Performance data:	
- Sensor type:	PT1000
- Accuracy:	0.5% FS (Full Scale)
- Linearity:	±0.5% FS (Full Scale)
- Long time stability:	0.1% FS (Full Scale)
- Response time:	at 50°C (122°F): 2.3 sec / at 90°C (194°F): 5.4 sec.

SPECIFICATIONS (...continued)

Pressure sensors (P1 and P2):

Supply voltage:	12V DC
Cable:	No cable, but with quick-connector
Output:	4-20mA
Media temperature:	-10°C to +85°C / 14°F to +185°F
Pressure range ³ :	0-25 bar / 0-360 psi
Housing material:	304 stainless steel
Protection:	IP65
CE conformity:	Yes
Connection:	1/4" ISO

Performance data:

- Accuracy:	±1.5% FS (Full Scale) (tolerances can be software compensated in the FlowCon Intelligent Interface)
- Stability:	0.5% FS (Full Scale) ±0.05%
- Thermal effect on zero:	±0.1% FS (Full Scale)
- Thermal effect on span:	±0.05% FS (Full Scale)
- Electronic proof:	Short circuit protection
- Response time:	<20 msec (20 sec mean value calculated in the FlowCon Intelligent Interface)

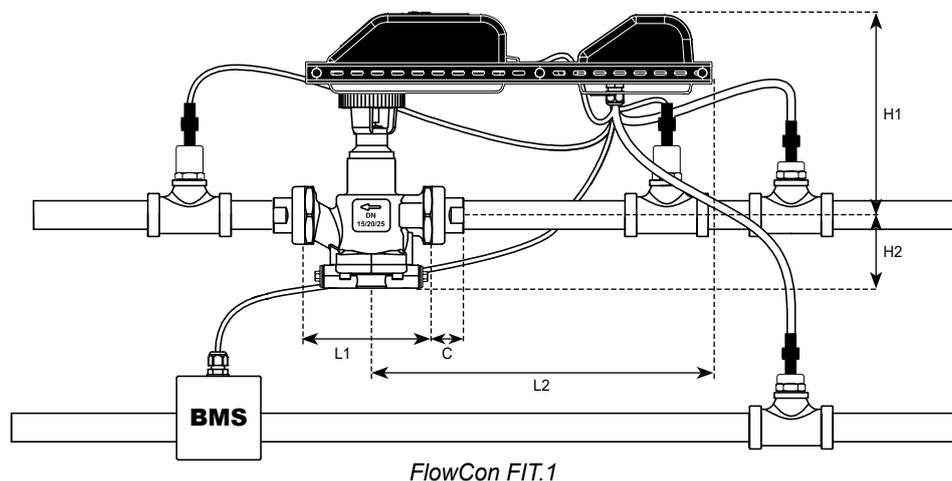
Note 3: Calibrated at factory at 24V DC

DIMENSIONS AND WEIGHT (NOMINAL)

Model no.	Valve size mm (in)	PICV Valve				End connections C ⁴			Weight ⁵ kg (lb)
		L1 mm (in)	L2 mm (in)	H1 mm (in)	H2 mm (in)	ISO Female mm (in)	ISO Male mm (in)	Sweat mm (in)	
FIT.1	15 (1/2)	108 (4.25)	338 (13.3)	185 (7.28)	59 (2.32)	22 (0.87)	24 (0.95)	20 (0.79)	3.58 (7.89)
	22 (0.87)					25 (0.99)	20 (0.79)		
	-					39 (1.54)	22 (0.87)		
FIT.2	25 (1)	149 (5.87)	338 (13.3)	235 (9.25)	63 (2.48)	35 (1.38)	40 (1.57)	34 (1.34)	5.28 (11.6)
	33 (1.30)					40 (1.57)	34 (1.34)		
	33 (1.30)					42 (1.65)	-		

Note 4: Add end connection length to body length.

Note 5: Weight includes PICV valve, PICV actuator (non failsafe), Intelligent Interface and sensor kit, but no end connections.



MODEL NUMBER SELECTION

		FIT		1		2	
Housing size:							
1	=	DN15-25 / 1/2"-1"					
2	=	DN25-40 / 1"-1 1/2"					
Control range:							
1	=	32-320 kPaD / 4.6-46 psid (FIT.1) or 40-320 kPaD / 5.8-46 psid (FIT.2)					
P/t plug requirements:							
P	=	taps plugged (standard)					
B	=	p/t plugs					
Type of actuator:							
3	=	display					
4	=	display and failsafe					
6	=	display, BACnet and failsafe					
Union end connections (inlet x outlet):							
Model and size		Female threaded	Male treaded	Sweat			
FIT.1 DN15-25 / 1/2"-1"		E = 15 mm / 1/2" F = 20 mm / 3/4"	H = 15 mm / 1/2" I = 20 mm / 3/4" J = 25 mm / 1"	K = 15 mm L = 18 mm M = 22 mm O = 1/2" R = 3/4" U = 1"			
FIT.2 DN25-40 / 1"-1 1/2"		G = 25 mm / 1" P = 32 mm / 1 1/4" Q = 40 mm / 1 1/2"	J = 25 mm / 1" S = 32 mm / 1 1/4" T = 40 mm / 1 1/2"	N = 28 mm W = 35 mm V = 1 1/4" W = 1 1/2"			
Sensor kit:							
2	=	PICV valve, pressure/temperature sensor kit, Bluetooth® and ΔT control					

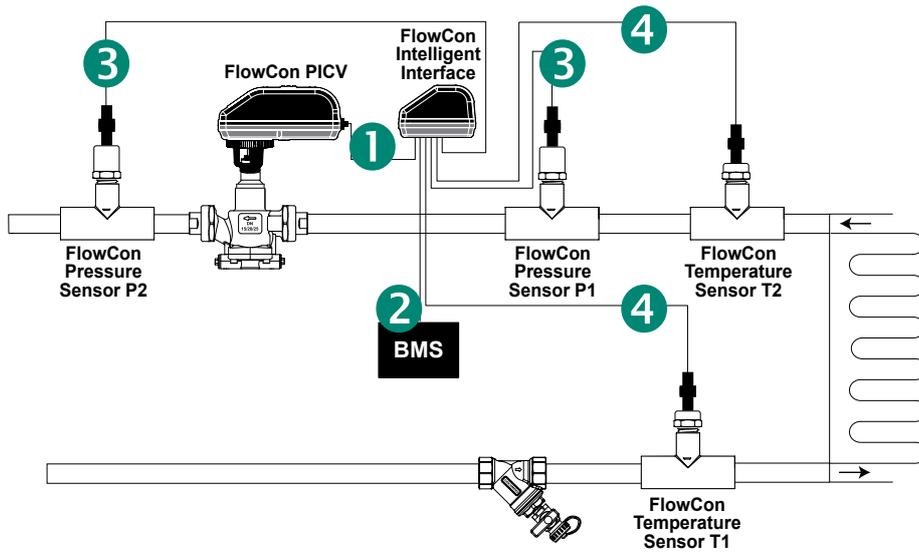
1 actuator bracket included (standard)

Example:

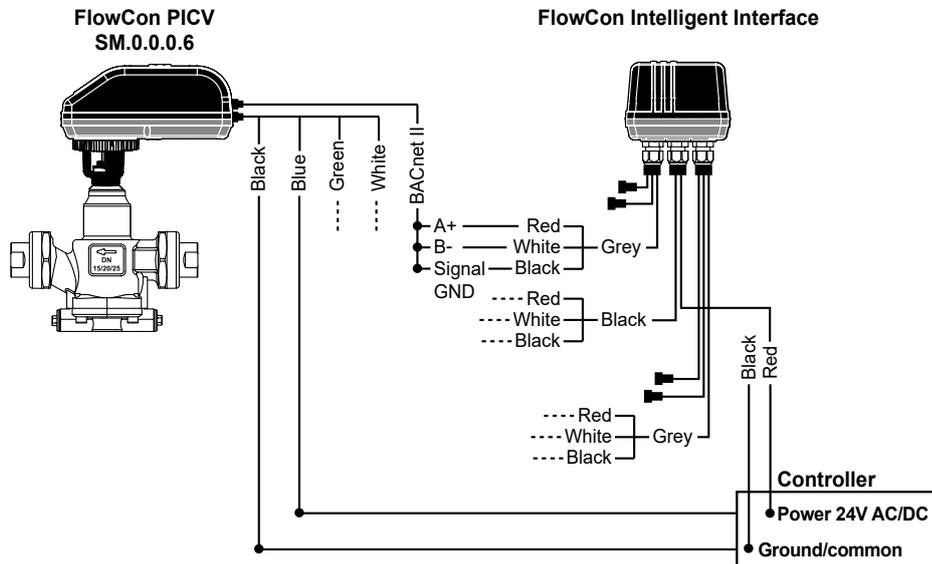
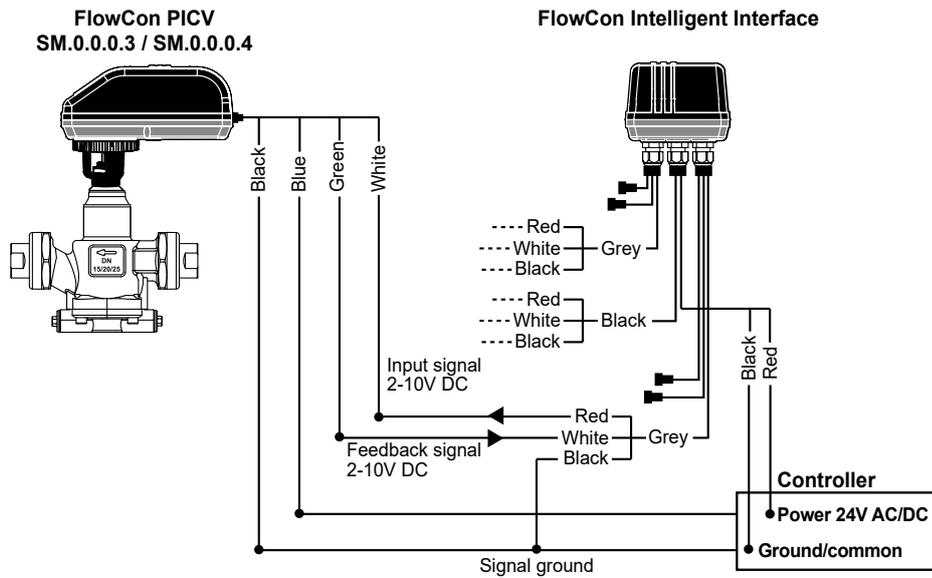
FIT.2.1.B.3.Q.Q.2 = FlowCon Energy FIT System DN25-40 (1"-1 1/2"), 40-320 kPaD (5.8-46 psid) with p/t plugs, display actuator and DN40 (1 1/2") ISO female threaded end connections as well as pressure/temperature sensor kit, Bluetooth® and ΔT control incl. actuator bracket.

For **NPT threaded solution**, please add "**N**" at the end of the model number.

WIRING INSTRUCTION

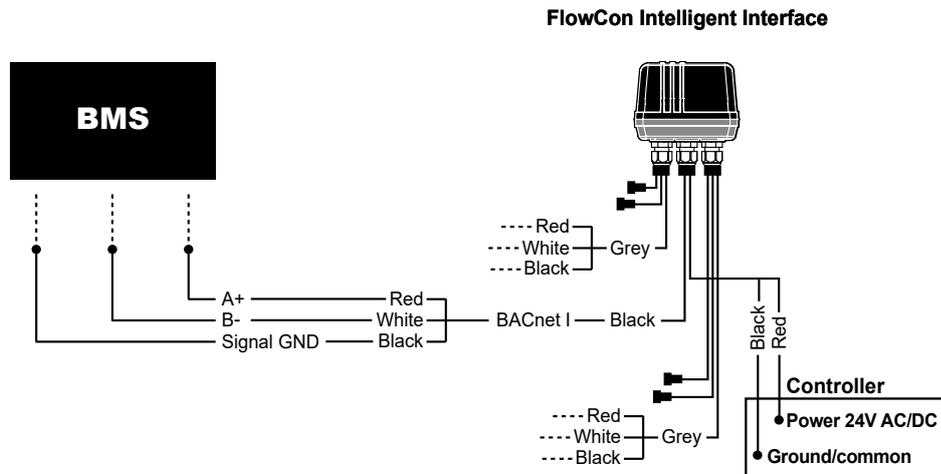


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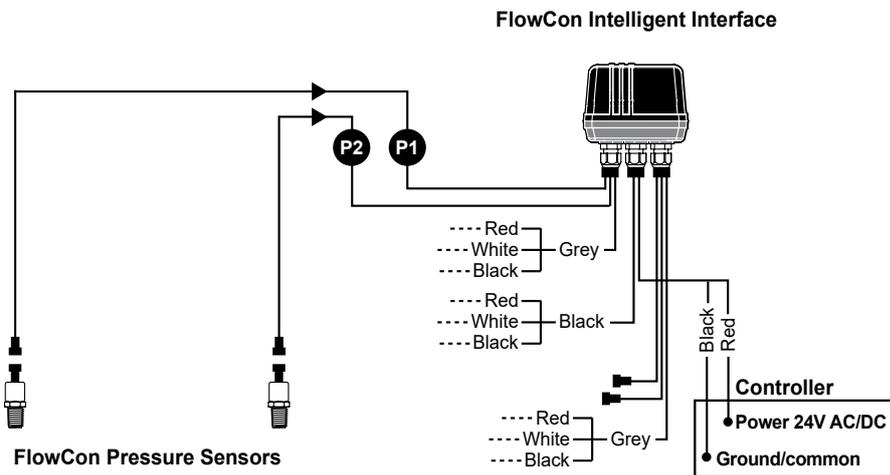


WIRING INSTRUCTION

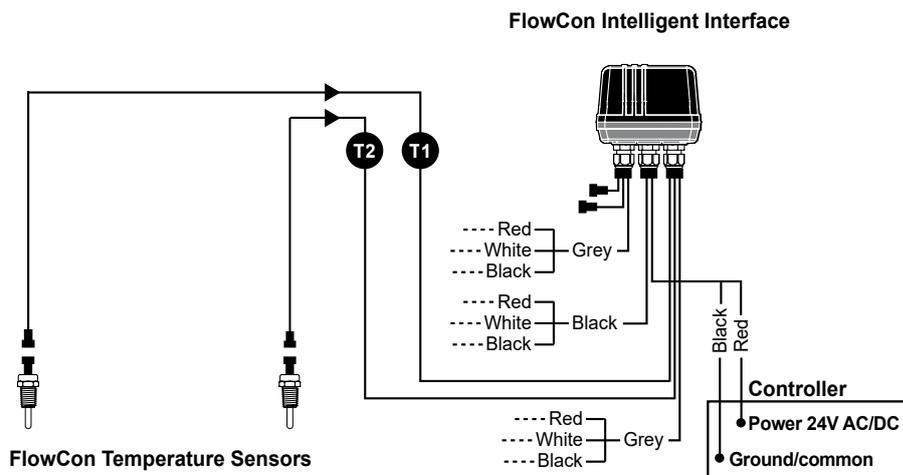
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3



4



DESCRIPTION

The FlowCon Energy FIT System measures energy usage while monitoring performance to adjust the PICV to optimize chiller performance. The PICV maintains the correct flow despite pressure changes and guarantees that flow and actuator position only change when demand requirements change or water ΔT is outside of specification.

The FlowCon FIT is fully customizable and allows selection of components that work best to optimize the application's unique energy goals. It consists of a FIT Intelligent Interface and a SM actuator. The FIT Interface has control logics based on sensor inputs and feedback from the actuator. The sensors used for the FIT System are two PT1000 temperature sensors and two 25 bar pressure sensors measuring relative to atmospheric pressure. The temperature sensors provide the FlowCon FIT with measurements of up- and downstream temperature, and the pressure sensors measure the ΔP across the PICV allowing the BMS to reduce system pressure to save pump energy when pressure drop is higher than the PICV's requirements.

When the FIT System is set up with pressure and temperature sensors, inlet- and outlet temperatures, static and differential pressures, flow rate and BTU will be readable in the Building Management System through the BACnet objects. Also, the control objects can be controlled through the BACnet interface. For full detailed information, please see FlowCon FIT BACnet PICS.

If combined, a BACnet compatible SM actuator and the FIT Intelligent Interface will give you access to remote programming of the SM actuator via BACnet. Furthermore, notifications from the SM actuator are routed through the FIT to the BMS system for remote monitoring. In addition, the BACnet compatible SM actuator will show a variety of information incl. sensor data in its display for local access.

There are 3 main control modes for the FIT module: direct ΔT Control, direct Comfort Control, and Smart Control. ΔT Control adjusts the flow through the valve with the aim of maintaining a set design ΔT in the hydraulic system. Comfort Control allows you to adjust the control signal of the actuator directly and thereby control water flow rate like a standard control valve. And Smart Control uses a dual layer control characteristic. The main control is changing the flow to optimize the room temperature relative to the room temperature target. When the room temperature is within the accepted range, the ΔT control is activated to optimize the water ΔT .

Finally, the FlowCon Energy FIT System has local Bluetooth® access in immediate vicinity of the FIT Interface that can be used through the FlowCon App. The FlowCon Intelligent Interface calculates the BTU and displays the data via Bluetooth® on an Android or iPhone mobile device. In the FlowCon App you may connect to the FIT System by tapping "Connection" and "Search" for FlowCon systems around. Follow the steps in the App menu and press "Add". This way, you can monitor T1, T2, ΔT , P1, P2, ΔP , Flow, BTU and ΔT target.



FLOW RATE TABLE

Model no.	Valve size		Control range		Lowest settable max flow			Turn down ratio lowest max flow	Highest settable max flow			Turn down ratio highest max flow
	mm	inch	kPaD	psid	l/sec	l/hr	GPM		l/sec	l/hr	GPM	
FIT.1	15	1/2	32-320	4.6-46	0.176	633	2.78	38:1	0.685	2470	10.9	228:1
	20	3/4										
	25	1										
FIT.2	25	1	40-320	5.8-46	0.513	1850	8.13		2.34	8420	37.1	
	32	1 1/4										
	40	1 1/2										

Accuracy: Greatest of either $\pm 5\%$ of controlled flow rate or $\pm 2\%$ of maximum flow rate.

FLOW RATE SETTING⁶

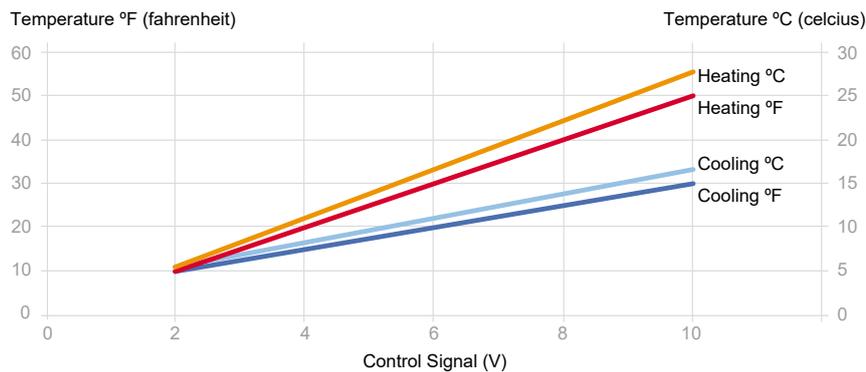
Maximum Flow Rate					
DN15-DN25 · 1/2"-1"			DN25-DN40 · 1"-1 1/2"		
32-320 kPaD · 4.6-46 psid			40-320 kPaD · 5.8-46 psid		
FIT.1.1			FIT.2.1		
l/sec	l/hr	GPM	l/sec	l/hr	GPM
0.176	633	2.78	0.513	1850	8.13
0.195	702	3.09	0.573	2060	9.08
0.214	770	3.39	0.632	2280	10.0
0.233	838	3.69	0.690	2480	10.9
0.251	902	3.97	0.746	2690	11.8
0.268	964	4.24	0.802	2890	12.7
0.285	1030	4.51	0.856	3080	13.6
0.301	1080	4.77	0.909	3270	14.4
0.317	1140	5.02	0.961	3460	15.2
0.332	1200	5.26	1.01	3640	16.0
0.347	1250	5.50	1.06	3820	16.8
0.362	1300	5.73	1.11	4000	17.6
0.376	1350	5.96	1.16	4170	18.3
0.390	1400	6.18	1.20	4330	19.1
0.403	1450	6.38	1.25	4500	19.8
0.416	1500	6.59	1.29	4660	20.5
0.428	1540	6.78	1.34	4810	21.2
0.440	1580	6.97	1.38	4970	21.9
0.452	1630	7.16	1.42	5120	22.5
0.463	1670	7.33	1.46	5260	23.2
0.474	1710	7.51	1.50	5400	23.8
0.485	1750	7.68	1.54	5540	24.4
0.495	1780	7.84	1.58	5680	25.0
0.505	1820	8.00	1.61	5810	25.6
0.515	1850	8.16	1.65	5940	26.2
0.524	1890	8.30	1.69	6070	26.7
0.533	1920	8.44	1.72	6190	27.3
0.542	1950	8.59	1.75	6310	27.8
0.550	1980	8.71	1.79	6430	28.3
0.559	2010	8.86	1.82	6550	28.8
0.567	2040	8.98	1.85	6660	29.3
0.574	2070	9.09	1.88	6770	29.8
0.582	2100	9.22	1.91	6870	30.3
0.589	2120	9.33	1.94	6980	30.7
0.596	2150	9.44	1.97	7080	31.2
0.603	2170	9.55	1.99	7180	31.6
0.609	2190	9.66	2.02	7280	32.0
0.616	2220	9.76	2.05	7370	32.5
0.622	2240	9.85	2.07	7460	32.9
0.628	2260	9.95	2.10	7550	33.3
0.634	2280	10.1	2.12	7640	33.6
0.639	2300	10.1	2.15	7730	34.0
0.645	2320	10.2	2.17	7810	34.4
0.650	2340	10.3	2.19	7890	34.8
0.655	2360	10.4	2.22	7970	35.1
0.661	2380	10.5	2.24	8050	35.5
0.667	2400	10.6	2.26	8130	35.8
0.671	2420	10.6	2.28	8200	36.1
0.676	2430	10.7	2.30	8280	36.4
0.680	2450	10.8	2.32	8350	36.8
0.685	2470	10.9	2.34	8420	37.1

Accuracy: Greatest of either $\pm 5\%$ of controlled flow rate or $\pm 2\%$ of maximum flow rate.

Note 6: Above values are related to maximum flow rate setting of the valve and thereby defining the flow through the valve at maximum control signal, normally 10V. Values above do not relate to control signals below 10V. All above valves will have 800 positions between the pre-set flow value and 2V if control range is selected to 2-10V.

FlowCon International recommends that the FlowCon Energy FIT System is selected to ensure that the set maximum flow rates are minimum 50% of the rated valve maximum capacity.

CONTROL CURVE VS. ΔT



GENERAL SPECIFICATIONS

1. PRESSURE INDEPENDENT TEMPERATURE CONTROL SYSTEM

- 1.1. Contractor shall install where indicated in drawings.
- 1.2. System shall include a Pressure independent dynamic control valve, a sensor kit and an electronic unit.
 - 1.2.1. The PICV valve shall accurately control flow independent of system pressure fluctuations.
 - 1.2.2. The sensor kit shall include 2 temperature sensors and 2 pressure sensors. Temperature sensors shall measure the ΔT across the coil and pressure sensors shall measure the ΔP across the PICV.
 - 1.2.3. The intelligence interface shall accurately change PICV flow to maintain target ΔT . In addition, the electronic unit shall calculate BTU heat transfer and supply continuous information on ΔT , ΔP and flow.

2. VALVE ACTUATOR

- 2.1. Valve-actuator coupling shall be snap coupling for fast mounting and de-mounting.
- 2.2. Actuator housing shall be rated to IP54 including upside-down mounting.
- 2.3. Actuator shall be driven by a 24V AC/DC motor and shall accept 2-10V DC electric input signal.
- 2.4. Actuator shall be capable of providing linear feedback signal to the control system. Feedback signal shall be equal to input signal, 2-10V DC.
- 2.5. Automatic calibration of valve position shall be standard.
- 2.6. Actuator shall include buttons for external programming of all settings.
- 2.7. Actuator display showing current valve flow, maximum valve flow, input signal, feedback signal and operational direction shall be standard.
- 2.8. Optional failsafe versions to power valve to either open (max. setting) or closed position from any position in case of power failure shall be available.
- 2.9. Optional BACnet versions shall be available. BACnet versions shall provide remote setting and control of actuator.

3. VALVE HOUSING

- 3.1. Housing shall consist of forged brass ASTM CuZn40Pb2 rated at no less than 2500 kPa (360 psi) static pressure and +120°C (+248°F).
- 3.2. Housing shall be permanently marked to show direction of flow.
- 3.3. Housing shall be double union end construction with a range of pipe connections available for appropriate pipe size.
- 3.4. Dual pressure/temperature test plugs for verifying accuracy of flow performance shall be standard on all valve sizes.

4. FLOW REGULATOR / AUTOMATIC BALANCING UNIT

- 4.1. Maximum flow setting shall be adjustable to 51 different settings within the range of the valve size.
- 4.2. Flow regulation unit shall be manufactured of stainless steel and hydrogenated acrylonitrile-butadiene-rubber and shall be capable of controlling flow within $\pm 5\%$ of controlled flow rate or $\pm 2\%$ of maximum flow rate.
- 4.3. Flow regulation unit shall be accessible for change-out or maintenance.

GENERAL SPECIFICATIONS

5. INTELLIGENT INTERFACE / ELECTRONIC UNIT

- 5.1. Intelligent interface shall consist of UL94 V0-rated plastic.
- 5.2. Intelligent interface shall be rated to IP54 including upside-down mounting.
- 5.3. Intelligent interface shall be driven by 24V AC/DC.
- 5.4. Intelligent interface shall be Bluetooth® enabled.
- 5.5. Intelligent interface shall be capable of communicating via BACnet with the control system and wireless feedback signal to handheld devices. Shall communicate with both Android and iPhone devices and display via App.

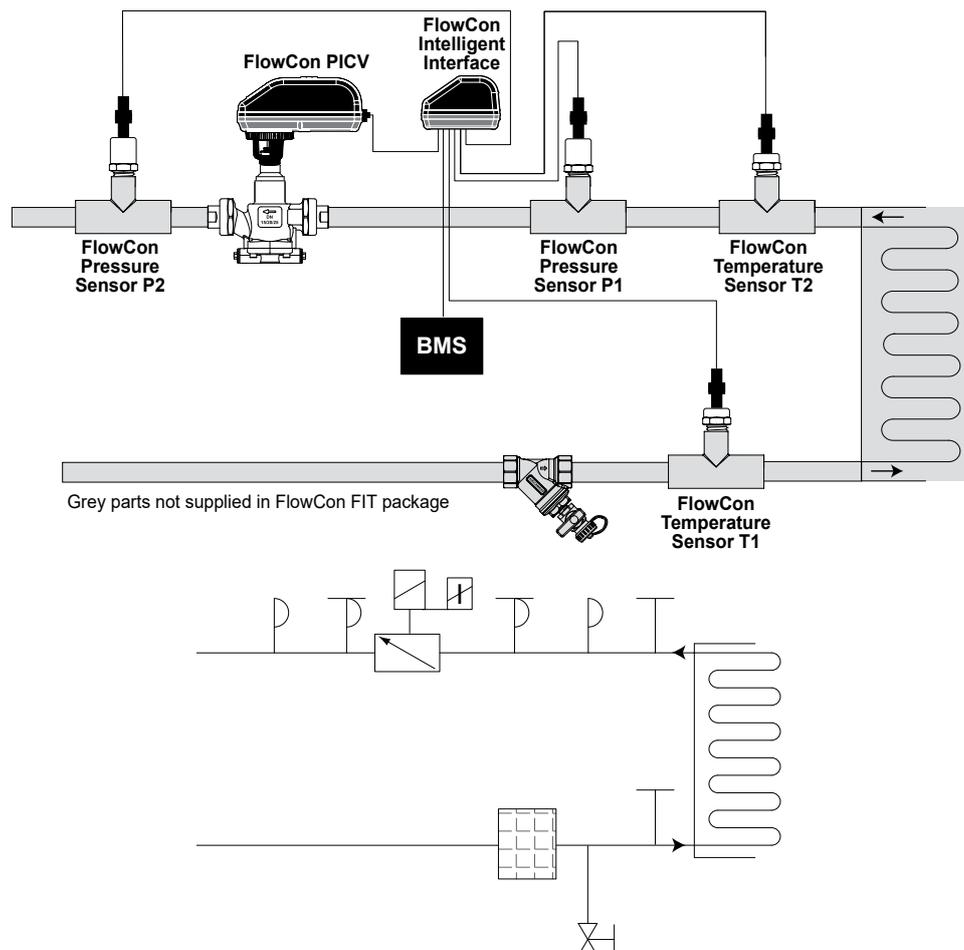
6. TEMPERATURE SENSOR

- 6.1. Temperature sensors shall consist of 304 stainless steel.
- 6.2. Temperature sensors shall be IP65.
- 6.3. Temperature sensors shall provide a resistive output signal corresponding to water temperature.

7. PRESSURE SENSOR

- 7.1. Pressure sensors shall consist of 304 stainless steel.
- 7.2. Pressure sensors shall IP65.
- 7.3. Pressure sensors shall be driven by 12V DC.
- 7.4. Pressure sensors shall provide a 4-20mA output signal corresponding to water pressure.

APPLICATION AND SCHEMATIC EXAMPLE



UPDATES

For latest updates please see www.flowcon.com

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